

## Wet Strength Linerboard

	26	30	33	38	42
<b>Grade Code</b>	KL26WS	KL30WS	KL33WS	KL38WS	KL42WS
<b>Conditioned Basis WT (7.5%<math>H_2O</math>), lbs/1000sf</b> <i>Tappi T 410</i>					
Nominal	26	30	33	38	42
Reject Below	25.0	29.0	32.0	36.5	40.5
<b>Moisture Content, %</b> <i>Tappi T 412</i>					
Average (%)	Mill Specific	Mill Specific	Mill Specific	Mill Specific	Mill Specific
Range (+/-)	1.5	1.5	1.5	1.5	1.5
<b>Moisture Variation, %</b> Maximum 2-Sigma (CD)	1.5	1.5	1.5	1.5	1.5
<b>Mullen (Dry), psi</b> <i>Tappi T 807</i>					
Reject Below	60	60	72	84	95
<b>Mullen (Wet), psi</b> <i>Tappi T 807</i>					
Reject Below	21	23	25	29	33
<b>Ring Crush (CD), lbr</b> <i>Tappi T 822</i>					
Reject Below	--	--	--	--	--
<b>STFI (CD), lbr/in</b> <i>Tappi T 826</i>					
Reject Below	11.4	13.2	14.6	16.4	18.4
<b>Porosity (Gurley), sec/100cc</b> <i>Tappi T 460</i>					
Reject Below	10	10	10	12	12
<b>Internal Bond, ft-lb/in<sup>2</sup></b> <i>Tappi T 569</i>					
Scott Bond - Reject Below	75	75	75	75	75
<b>Slide Angle (Degrees)</b> <i>Tappi T 815</i>					
Reject Below	18	18	18	18	18
<b>Cobb 2 Minute (TOP), g/m<sup>2</sup></b> <i>Tappi T 441</i>					
Reject Below	30	30	30	30	30
Reject Above	60	60	60	60	60
<b>Cobb 30 Minute (TOP), g/m<sup>2</sup></b> <i>Tappi T 441</i>					
Reject Above	155	155	155	155	155
<b>Wax Pick</b> <i>Tappi T 459</i>					
Reject Below	16	16	16	16	16
<b>Smoothness, Sheffield units</b> <i>Tappi T 538</i>					
Sheffield - Nominal	350/390	350/390	350/390	350/390	350/390
<b>Caliper, mils</b> <i>Tappi T 411</i>					
Average	Mill Specific	Mill Specific	Mill Specific	Mill Specific	Mill Specific
Range	+/-1	+/-1	+/-1	+/-1	+/-1