

# Kraft Liner

Kraft Liner combines excellent strength and printability characteristics.

	42	47	69	90
<b>Grade Code</b>	KL42	KL47	KL69	KL90
<b>Conditioned Basis Wt (7.5%H<sub>2</sub>O), lbs/1000sf</b> <i>Tappi T 410</i>				
Nominal	42	47	69	90
Reject Below	40.5	45.5	67.0	87.0
<b>Moisture Average, %</b> <i>Tappi T 412</i>				
Average (%)	Mill Specific	Mill Specific	Mill Specific	Mill Specific
Range (+ / -)	1.5	1.5	1.5	1.5
<b>Moisture Variation, %</b> Maximum 2-Sigma (CD)	1.5	1.5	1.7	2.0
<b>Mullen, psi</b> <i>Tappi T 807</i>				
Reject Below	95	100	128	155
<b>Ring Crush (CD), lbr</b> <i>Tappi T 822</i>				
Reject Below	--	80	115	150
<b>STFI (CD), lbr/in</b> <i>Tappi T 826</i>				
Reject Below	18.4	--	--	--
<b>Porosity (Gurley), sec/100cc</b> <i>Tappi T 460</i>				
Reject Below	12	12	12	12
<b>Internal Bond, ft-lb/in<sup>2</sup></b> <i>Tappi T 569</i>				
Scott Bond - Reject Below	75	75	75	75
<b>Slide Angle (Degrees)</b> <i>Tappi T 815</i>				
Reject Below	18	18	18	18
<b>Cobb 2 Minute (TOP), g/m<sup>2</sup></b> <i>Tappi T 441</i>				
Reject Below	30	30	30	30
Reject Above	60	60	60	60
<b>Cobb 30 Minute (TOP), g/m<sup>2</sup></b> <i>Tappi T 441</i>				
Reject Above	155	155	155	155
<b>Wax Pick</b> <i>Tappi T 459</i>				
Reject Below	16	16	16	16
<b>Smoothness, Sheffield units</b> <i>Tappi T 538</i>				
Sheffield - Range (Typical)	350/390	350/390	350/390	350/390
<b>Caliper, mils</b> <i>Tappi T 411</i>				
Average	Mill Specific	Mill Specific	Mill Specific	Mill Specific
Typical CD Roll Variability	+ /- 1	+ /- 1	+ /- 1.5	+ /- 2.0